

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	20.06.01	Job No.:	N/A	ADR Yes/No:	N	ADR Date:	N/A	ECN #:	2020 566
Product No.:	RBW109-3130-54-111			Created By:	MG	Approved By:			
Product Name:	T/R Ring Nut Removal, Tool Assembly			Checked By:					

Reason for Change:

Release RBW109-3130-54-111 current revision

Documents Released:

RBW109-3130-54-111 Revision 0

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: 19-981

PAPERWORK UPDATE ☒

PARTS MUST COMPLY ☒

PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	N			
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	MG		met 20.06.01
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify Authorized Release Certificate Database	Y	MG		met 20.06.01
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

Close URF 19-981

see attached

20.06.02

ECN Verified & Complete: _____ Date: _____

Linda Lacelle

From: Linda Lacelle
Sent: Tuesday, June 2, 2020 8:09 AM
To: Patrick Duval; Serge Carriere; Guillaume Gamache-Beauchamp; Valerie Miller
Cc: Zoe Evans; Support; Steven Drouin; Michelle GagnonDonovan; Holly Zhao; Jean Francois Sauve; Jean-Luc Menard; Jennifer Renwick; Ross Black; Regis Quenneville; Patrick Lussier; Marcel Daviau; Konrad Sauve
Subject: RE: ECN 20-566 (RBW109-3130-54-111)
Attachments: ECN20-566.pdf

Pls remove from qrtn asap – sold

Part Number	Operation Number	Operation	Container No	Job	Master Unit Number	Quantity	Weight	Serial No/Batch	Location	Container	Status	Added
Part Number: RBW109-3130-54-111 Revision: Tail Rotor Ring Nut Removal Tool Assembly												
RBW109-3130-54-111	130	QC 21 - FG	<u>S207503</u>	<u>196741</u>		4 pcs	0	S207503	GA104	Bin		8/21/2019
Operation Totals:			1			4	0					
Part Totals:			1			4	0					
Part Number: RBW109-3130-54-111-1 Revision: Wrench												
RBW109-3130-54-111-1	170	QC 21 - SA	<u>S202247</u>	<u>196747</u>		1 pcs	0	S202247	GA104	Bin		8/1/2019
Operation Totals:			1			1	0					
Part Totals:			1			1	0					
Part Number: RBW109-3130-54-111-3 Revision: Stop												
RBW109-3130-54-111-3	140	QC 21 - SA	<u>S202167</u>	<u>196748</u>		1 pcs	0	S202167	GA104	Bin		8/1/2019
Operation Totals:			1			1	0					
Part Totals:			1			1	0					

From: Michelle GagnonDonovan <mgagnondonovan@dartaero.com>
Sent: Monday, June 1, 2020 3:52 PM
To: David Duval <dduval@dartaero.com>; Francois Kirouac <fkirouac@dartaero.com>; Holly Zhao <hzhao@dartaero.com>; Jean Francois Sauve <jfsauve@dartaero.com>; Jean-Luc Menard <jmenard@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>; John Chuprun <jchuprun@dartaero.com>; Ketan Tailor <ktailor@dartaero.com>; Konrad Sauve <ksauve@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>; Marcel Daviau <mdaviau@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>; Patrick Duval <pduval@dartaero.com>; Patrick Lussier <plussier@dartaero.com>; Rachel Maloney <rmaloney@dartaero.com>; Regis Quenneville <rquenneville@dartaero.com>; Robert Aboud <raboud@dartaero.com>; Ross Black <rblack@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>; Steven Hemmerich <shemmerich@dartaero.com>; Support <support@dartaero.com>; Zoe Evans <zevans@dartaero.com>
Subject: ECN 20-566 (RBW109-3130-54-111)

Hello,

Please find a copy of ECN 20-566 attached.

Thank you,

Michelle Gagnon-Donovan

Document Controller

DART AEROSPACE

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www.dartaerospace.com

